





# MANUFACTURING PROCESS

At Maithan Steel, we produce only the strongest TMT rebars available globally.

The most trusted brand among its category in Eastern India, it is an accomplishment achieved through consistent superior product standard, well-equipped research and development and an integrated steel plant, with a passion for innovation.

### Iron Making

Virgin iron ore and coal are mined, then shipped to the plant.

DRI is a solid-state reduction process of iron ore using coal as a reducing agent at a temperature of 1150 °C in Rotary Kilns.

### Steel Melt Shop

DRI, pig iron and ferroalloys are added in furnaces which melt the metals at an extremely high temperature of 1650 °C.

The molten metal after removal of slag is taken to LRF (for removal of unwanted Sulphur and Phosphorus) and fed to Continuous Casting Machine (CCM). Then the molten and refined steel is solidified into high quality billets.



### Rolling Mill

The high quality billets from CCM are directly charged to the High UTS Quenching and Self Tempering (HUQST) Rolling Mill where it is reduced to rebars at 1050 °C.

### Quenching

The hot rolled rebars are rapidly cooled with RO water through special spray nozzles.

This hardens the outer layer of the rebar and helps in formation of Martensite rim while the core remains hot.

### Self-Tempering

After the rebar leaves the quenching station, heat transfers from the hot core to the surface, tempering the outer Martensite rim into Tempered Martensite and an intermediate ring of Martensite and Bainite is also formed.

### Atmospheric Cooling

The rebar is cooled slowly at the automatic cooling bed, where the core is transferred into a ductile Ferrite – Pearlite structure. The stronger surface with a ductile core gives Maithan 600 its unique characteristic.



# MANUFACTURING EDGE

MAITHAN STEEL	OTHERS
Uses virgin iron ore and deploys high-tech steel making and refining process at our integrated steel plant	Reheated ingots or scraps are used leading to no control over physical and chemical properties
Steel is made using DRI + Pig Iron → SMS → LRF → Concast → Hot charging → Rolling Mill	Use scraps or ingots for steel melting without any secondary refining process, which results in inconsistent chemistry
TMT rebars are manufactured using High UTS Quenching and Self Tempering Technology (HUQST)	Outdated rolling process and technology suitable for Fe415 and Fe500 grade
Provides precise and uniform parallel rib pattern engraved through computer-controlled CNC notch cutting & branding machines	Ribs are manually cut resulting in non-uniform rib pattern and weaker bonding
Meets UTS/YS (Ultimate Tensile Strength to Yield Strength) ratio and high percentage elongation	Old technology leading to high variation in elongation
Uses RO water for Quenching to provide TMT rebars more consistency, finish and shine	Use unprocessed water thereby compromising on quality
Automatic Rolling Mill, Cooling Bed, Cutting and Bending Machines	Manual process which leads to manufacturing imperfections
State-of-the-art laboratory with high-tech computer aided facilities like Spectrometer and UTM	Use conventional testing facilities with low level accuracy and reliability
TMT rebars made from in-house high quality billets to enhance the tensile strength under adverse situations	Made from ingots or commercial billets







# **PRODUCT**SPECIFICATIONS

### CHEMICAL AND PHYSICAL PROPERTIES OF MAITHAN STEEL VS OTHERS

PROPERTIES	UNIT	BIS Fe500	BIS Fe500D	BIS Fe550	MAITHAN STEEL
Yield Stress (YS)	N/mm²	500	500	550	600
Tensile Strength	N/mm²	545	565	585	700
Elongation Min.	%	12	16	10	18
Carbon	%	0.300	0.250	0.300	0.250
Sulphur	%	0.055	0.040	0.055 0.040	
Phosphorus	%	0.055	0.040	0.050	0.040
S and P	%	0.105	0.075	0.100	0.075

SIZE RANGE	5.5mm	8mm	10mm	12mm	16mm	20mm	25mm	32mm

### **APPLICATION**

Maithan Steel is available for all kinds of reinforcement applications, from small to large infrastructures. Individual houses, bridges, dams, multi-storied buildings, thermal and hydel power plants and other critical heavy constructions at earthquake prone zones.







### Extra Strength

Maithan Steel is the strongest TMT rebar so far in use globally as it doesn't compromise on ductility and bendability.

### **Consistent Quality**

Maithan Steel rebars are made using high end automated machines right from hot charging of billets to Caster, Rolling Mill, Automatic Cooling Beds and Bending Machines, resulting in high quality consistent products.



### Earthquake Resistance

Due to its unique combination of strength and ductility, Maithan Steel has a higher UTS/YS ratio absorbing a large amount of energy during cyclic loading, experienced at the time of the earthquakes without any catastrophic failure.

### Online Quality Control

PLC to record temperature of TMT rebar from the time of entry in Rolling Mill to finishing strand, ensuring rolling at optimum and controlled temperatures.



### Ductility

Ductile in nature because of its high Manganese content, low Carbon content and core Ferrite-Pearlite structure.



### Super Flexible

Flexible rebars bend into customized shapes due to their inherent microstructure with a soft Pearlite core. They bend around small diameter norms and re-bend without cracking.

Weldability

Comes with excellent

procedure without

weldability due to its low

Carbon content. It can be

welded in both Butt and Lap

compromising on strength.



### Solid Grip

It has scientific and uniform ribs with greater depth and closer rib spacing to ensure better bonding and grip with concrete. The uniform ribs are achieved by using a computer-controlled CNC notch machine.

Anti-Corrosion



Tungsten Carbide (TC) Rolls are used only by ultra-modern Rolling Mills for excellent surface finish and lower dimensional tolerance.

### Fire Resistance

Maithan Steel has Even at temperatures as high as 600°C there is no higher corrosion loss of strength, ensuring resistance capability thermal stability of concrete. because of its fine grain microstructure.



# **WHY CHOOSE** MAITHAN

Maithan Steel offers the **strength of 20** compared to conventional Fe500 grade available in the market.

20% MORE SAVINGS

- 20% less steel consumption in labour cost

- 20% reduction in 20% less transportation cost storage space

• 20% reduction

- Reduction in rebar congestion: Using higher strength TMT rebars lead to increased rebar spacing as fewer TMT rebars are required.
- More useful floor space: Due to less consumption of steel, the pillars of the building can be made thinner resulting in extra space.
- Quicker construction: As less TMT rebars are required, the construction time decreases.

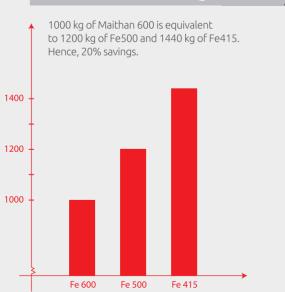


## Maithan Savings

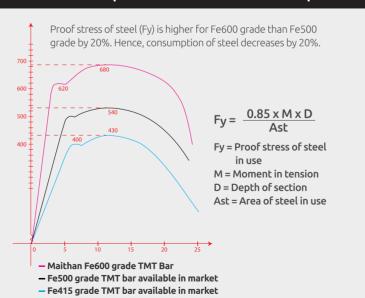
STRONG

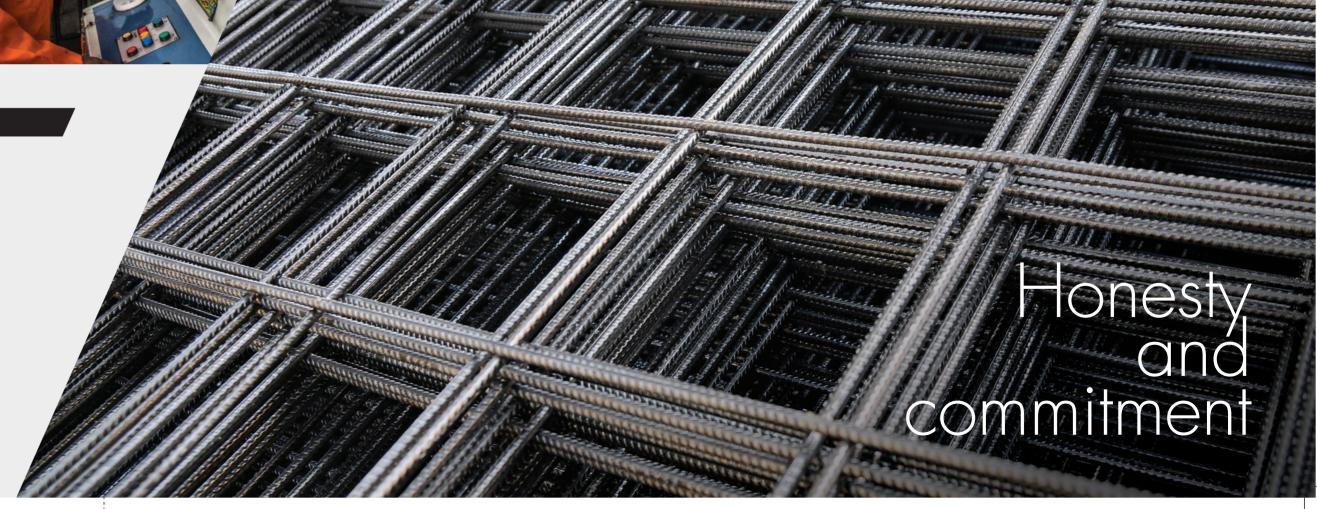
**FLEXIBLE** 

**SAMAJHDAR** 



### **Comparative Proof Stress Graph**





## MORE FROM MAITHAN

### **MAITHAN LINKON**

Mild steel binding wires are needed to keep the TMT rebar reinforcements intact during concrete placements. Maithan Linkon is first drawn from rods and then annealed to eliminate stress by providing ductility without compromising on strength. It has flexibility to tie easily. It also has the strength to hold the joints in place. It is available in two sizes – 20 gauge and 22 gauge.

### ADVANTAGE MAITHAN LINKON

- Uniform diameter with more length per kg
- Superior strength and ductility
- Greater flexibility for hassle-free bar binding
- Moisture and tamper proof HDEP packaging







### MAITHAN POWER RING

Stirrups are rectangular in shape and are placed at regular intervals along a column or beam to secure and prevent it from shifting during concrete placements. Maithan Power Ring is made from the strongest TMT rebars and has 135° bends to prevent it from collapsing under severe forces experienced during earthquakes. It is available in commonly used sizes like 4"x4", 7"x4", 7"x7", 7"x9" and so on.

### ADVANTAGE MAITHAN POWER RING

- High quality with zero defect
- Fast and easy construction site work
- Ready stock available at distributors
- Reduced steel wastage due to end cuts











### Head Office & Jharkhand Marketing Office

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